

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name											
PO30145 CAD	1	VC-CAM002	Campi Steel		10/26/2015	10/26/2015	96.0000	\$4.06	0.0000	0	\$389.64
	No		2024-T3 .032 sheet	sf	96.0000	DCUSER		\$389.64	0.0000	0	
	2		M6061T6B2.750X03. f	f	10/26/2015	10/26/2015	12.0000	\$32.62	0.0000	0	\$391.47
	No		6061-T6 BAR 2.75 X 3.75	f	12.0000	DCUSER		\$391.47	0.0000	0	
	4	VC-CAM002	Campi Steel		10/26/2015	10/26/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		71401-45	sf	1.0000	DCUSER		\$0.00	0.0000	0	
				PROCUREMENT QUALITY CLAUSES							
Total Received Quantity:											
Total Qty to Inspect (PO U/M):											
Total Reject Quantity:											
Total Receipt Value:											
Total Balance Due Quantity:											



1993
DEPUIS - SINCE
Merci! • Thank you!

935, boul. du Hâvre
Valleyfield, Québec
J6S 5L1

Valleyfield

Tél.: 450 377-4248
Fax : 450 377-5696

VENDU À / SOLD TO :

613-632-1053

EXPÉDIEZ À / SHIP TO :

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EQUIP: LIFT

Montréal
Tél.: 514 336-4248
Fax : 514 336-4246
Ontario
Tél.: 1 800 667-4248
Fax : 1 866 456-4242

DISTRIBUTEUR D'ACIER ET DE MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR

www.aciercampi.com

VOTRE N° DE COMMANDE / YOUR PO. N° PO30145	VEND./SALES. V	CODE CLIENT / CUST. CODE DAER	EXPÉDIER PAR / SHIP VIA 12345	TERMS / TERMS NET 30 JOURS	TERR 2R	REMARQUES / REMARKS 883	PAGE N° 001		
CORPORATE ORDER		N° 255253		DATE 16/10/15		BON DE LIVRAISON PACKING SLIP N° 2310/15		DATE DE LIVRAISON DELIVERY DATE	

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER	* MONTANT AMOUNT
2	1322812	1322812	FILE ALU 202413 bar 1032" AMS-Q06-A-250/4 2 X 4" X 12"	2.00			
1	1322812	1322812	ALU 6061-T6 3" X 4" 1 X 12"	1.00			
Sels-1032							

* Unités de mesure : CLB Cent (100) livres Hundred pounds
Unités of mesure : PI Pieds Foot
Pied carré Square foot

CONDITIONS :

LES MATÉRIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE «ACIER CAMPI INC.» JUSQU'À PAREMENT PAIEMENT COMPLET ENCAISSÉ. • LES RISQUES DE Perte ou de bien sont à la charge de l'acheteur. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRICANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTÉ IMPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (2% PAR ANNÉE) DUTÉL. ACCÉPTE DE PAYER. • TOUT DÉFAUT D'EXÉCUTION L'UNE OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER TOUT SOLDE DU PRIX DE VENTE OU DE REPRENDRE LE BIEN VENDU. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. • TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISE. • AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SOUJETTE À DES FRAIS DE MANUTENTION DE 25%.

CONDITIONS :

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMPI INC." UNTIL PAYMENT IS MADE FULL, COMPLETE AND CASHED. • ALL LOST MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. • THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER AGREES TO PAY THE ADMINISTRATION CHARGES OF 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

PRÉPARE PAR / PREPARED BY

VERIFIÉ PAR / VERIFIED BY

LIVRÉ PAR / DELIVERED BY

HEURE / TIME

MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y M/M J/D

15/10/23

N° ENR. TPS / GST REG. N° 822 435 970 RT 0001 • N° ENR. TVQ. / QST REG. N° 122 127 8280 TQ 0001

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

SOUS-TOTAL
SUB TOTAL

T.P.S.
G.S.T.

T.V.Q. / T.V.H.
G.S.T. / H.S.T.

TOTAL



Tél.: 514 336-4248
Fax : 514 336-4246

Montréal

Tél.: 1 800 667-4248
Fax : 1 866 456-4242

Ontario

613-632-5200 613-632-1053

DART AEROSPACE LTD
1270 ABERDEEN STREET
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K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

LETTERS

EXPÉDIEZ À / SHIP TO :

COMMANDE
ORDER N° 255253

DATE	16/10/15
BON DE LIVRAISON PACKING SLIP	N ^o
DATE DE LIVRAISON DELIVERY DATE	22/10/15

VOIRE N° DE COMMANDE / YOUR PO. N°	V	CODE CLIENT / CUST. CODE	EXPEDIER PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARKS / REMARKS	PAGE N°
pro30145		DAER	12345	NET 30 JOURS	2R		001

[illegible][illegible]

CONDITIONS :

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACER CAMP INC." UNTIL PAYMENT IS MADE FULL COMPLETE AND CASHED. - ALL RETURNABLE MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. - THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS.

THE SELLER'S OFFICE WILL NOT ACCEPT FOR ANY ADMINISTRATION CHARGE OR PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPRESSION OF THE GOODS IN CASE OF NON-PAYMENT WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. - ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. - ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 20% RESTOCKED CHARGE.

[TOTAL WEIGHT]

[illegible]

SOUS-TOTAL SUB TOTAL	
T.P.S. G.S.T.	

T.V.Q. / T.V.H.
G.S.T. / H.S.T.

TOTAL

N^o ENR. TPS / GST REG. N^o 822 435 970 RT 0001 • N^o ENR. TVQ / QST REG. N^o 122 127 8280 TQ 0001

SCRIPTO-1971

SHIP TO:
SOLD TO:

CERTIFIED TEST REPORT

Serial Number
4355125

CUSTOMER PO NUMBER: C69364		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 103068/2		GOV'T CONTRACT NUMBER:		
KAISER ORDER NO: 1182429		LINE ITEM: 1	SHIP DATE: 3-DEC-2014	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: HT Flat Sheet			
WEIGHT SHIPPED: 3353 LB		QUANTITY: 149 PCS EST.		TRUCK B/L #: 2051086		GAUGE: 0.0320 IN (0.8128 MM)		DIAMETER/WIDTH: 48.000 IN (1219.2 MM)		LENGTH: 144.000 IN (3657.6 MM)

MHU 1824908: LOT 101130B3: 149 pieces: *0366353*

Certified Specifications

AMS 4037/RevP
CMMP 019/RevD

AMS-QQ-A-250/4/RevA
CMMP 025/RevU

ASTM B 209/Rev10

Test Code: 1504

Test Results

Lot: 101130B3 Cast 696 Drop 63 Ingot 3 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	85.3 : 65.5 (450 : 452)	44.2 : 44.3 (305 : 305)	15.8 : 16.4

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.21	4.5	0.56	1.4	0.01	0.13	0.02	0.01	0.00	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

CERTIFIED TEST REPORT

Serial Number
4355125

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
- * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1251 (≤ 1 ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, LABORATORIES SUPERVISOR

de l'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: LUCY TRUGLIO

BL VM-463974-001

200c115
Pg 1/1

Certificate of Mill Test Results

Nanshan America
Advanced Aluminum Technologies

3600 US Hwy 52 South
Lafayette, Indiana 47909
Main Office: (765) 269-4360

CERTIFIED INSPECTION REPORT FOR EXTRUDED PRODUCTS



BILL TO

INQUIRY NUMBER
7642

DIE NUMBER
1377

DATE OF SHIPMENT
5/19/2015

OUR ORDER NUMBER
103665

1/76
2

SHIP TO

CUSTOMER PO
VIM-630953

ALLOY
6061

TESTER
T6511

Applicable Requirements
ASTM B221-12 AMS-QQ-A-200/8 (2C12-09)
T6511 also conforms to T6 ASME SB221 -
1998 sect II

CUSTOMER PART NUMBER
40-00609

CUSTOMER PART NUMBER
40-00609

DESCRIPTION
Flat Bar 3.000" X 4.000" Stenciled

Melted in USA
Manufactured in USA

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
103665 2 1-A-1	6061	15050416	05/14/15	52.2	48.1	20%		

Chemical Limits

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Ce	Each	Total
6061	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.30	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.05	0.15
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.05	0.25	0.15	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	
Density:	Electrical Conductivity:																				
	Thermal Conductivity:																				
	Alloy Constant:																				

Chemical Composition

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
1504136	6061	0.67	0.36	0.30	0.06	0.86	0.08	0.01	0.03	0.02	0.01	0.01	0.00							97.60	
1505041	6061	0.74	0.43	0.31	0.06	0.91	0.09	0.01	0.03	0.02	0.01	0.01	0.00							97.39	

Nanshan America hereby certifies that the material covered by this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Nanshan America in the manufacture of this material.

Material conforms with FNA BAA (FAR 52.225-1, Buy American Act-Supplies), DFAHS BAA (DFAHS 252.225-7001 Buy American Act & Bal of

Edward Vinarick
Quality Manager

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M 2024T 35.032
 DATE: 15-10-27

PO / BATCH NO.: M133452 / PO # 30145

MATERIAL CERT REC'D: YES ~~YES~~ ~~NO~~
 QUANTITY RECEIVED: 2
 QUANTITY INSPECTED: 2
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.032
 THICKNESS RECEIVED: 1.032
 SHEET SIZE ORDERED: 4x12
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	- 101130B3
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>38 9 9-89</u> DATE: <u>OCT 27 2015</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30145**

Purchase Order Date 10/15/2015

PO Print Date 10/15/2015

Page Number 1 of 2

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3S.032	2024-T3 .032 sheet	10/21/2015 Yes 10/21/2015		96.00 sf	\$5.42	\$520.00
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							
Line Total:							\$520.00
2	M6061T6B2.750X03.750	6061-T6 BAR 2.75 X 3.75	10/21/2015 Yes 10/21/2015		12.00 f	\$43.54	\$522.45
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
6061-T6 BAR 3" X 4" ACCEPTABLE AS PER JEAN-LUC							
Line Total:							\$522.45

Note:

10/15/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30145**

Purchase Order Date 10/15/2015

PO Print Date 10/15/2015

Page Number 2 of 2

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	71900-90	6061-T6 PLAQUE ALU	10/21/2015	1.00	\$1,457.75	\$1,457.75
			Yes	Each		
			10/21/2015			

1 PCS @ 31" X 100"
1 PCS @ 30" X 96"
1 PCS @ 30" X 48"

Line Total: \$1,457.75

Deliver To: DAVID.D

4	71401-45	PROCUREMENT QUALITY CLAUSES	10/21/2015	1.00	\$0.00	\$0.00
			No			
			10/21/2015			

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$2,500.20

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 10/15/2015